ORMATION REPORT

CENTRAL INTELLIGENCE AGENCY

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COUNTRY	North Korea Kim Ch'aek Iron Works	REPORT		
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The Kim Ch'aek Iron Works in Sapong-dong, Ch'ongjin, presently employs about 4,000 people. A Self-defense Force, composed of about 60 men armed with Russian-made rifles, guards the foundry area which contains warehouses for storing raw materials and finished products.

2. The raw material for the production of pig iron is mined at the Musan Mine² in North Hamgyong Province and transported to the iron foundry by rail. In addition to pig iron, the Kim Ch'aek Iron Works produces fire bricks, coking coal and coal by-products such as coal tar, benzol, naphthalene and crude

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